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understanding of continuous improvement philosophy, Wheeler's book, properly applied to your business, should easily offer an RoI well over 1,000,000%. Dr. Wheeler has given a major contribution to the field of statistical process control in this work.

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In his book Understanding Variation: The Key to Managing Chaos , Donald J. Wheeler calls this numerical illiteracy. This is not a failure with arithmetic, but it is instead a failure to know how to use the basic tools of arithmetic to understand data. Unfortunately this is not addressed by traditional courses in school, nor is it addressed by advanced courses in mathematics. Fortunately

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User Review - Flag as inappropriate. One of the pieces of Deming's system of profound knowledge is

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